



THE 8 GENERAL TYPES OF WASTE

Scrap / Rework.

Transportation.

- Material handling.

Operator Motion.

- Non-value-added time such as looking for, searching, obtaining items such as prints, tools or material.

Operator Waiting Time.

- Non-value-added time such as waiting for materials, instructions, or the supervisor.

Inventory.

- Raw, work-in-process, finished goods.

Overproduction.

- Producing more than the customer ordered.

Overprocessing.

- Doing more than what the customer is willing to pay for.

Underutilized Human Resources.

- The lack of involvement and participation of all the members of the workforce.