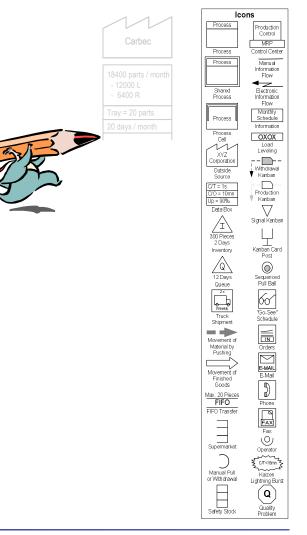
VALUE STREAM MAPPING FUTURE STATE – ABC COMPANY



Lean Flow Consulting Creating World-Class Lean Enterprise

Copyright © 2003-2008 - Philippe Magnier - All rights reserved

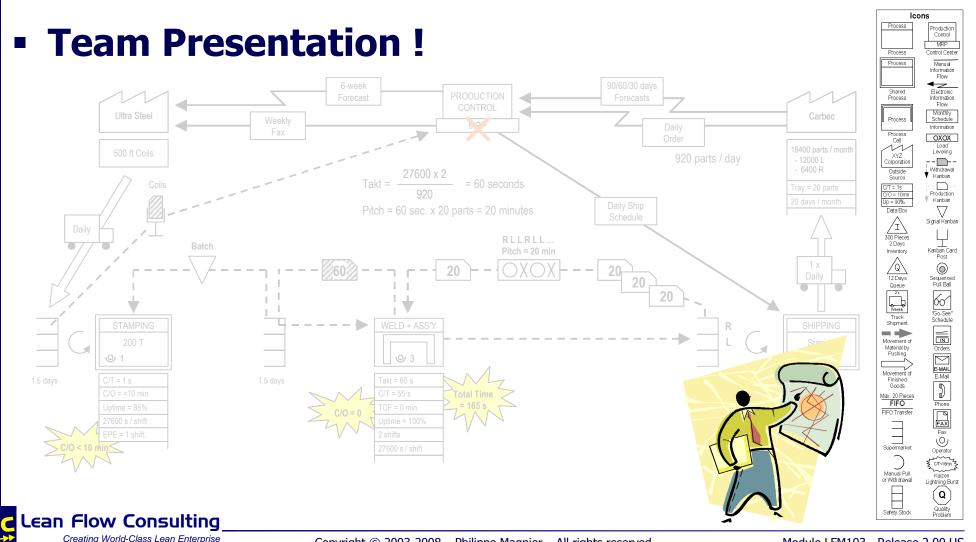
VALUE STREAM MAPPING FUTURE STATE – QUESTIONS

- Answer these Questions ...
- ... <u>Before Drawing</u> your Future State Map :
 - What is the **Takt-Time ?**
 - Will you build to **Shipping** or to a **Supermarket** ?
 - Where can you use **Continuous Flow** ?
 - Where do you have to use **Supermarket Pull Systems** ?
 - At what Single Point in the Production Chain do you trigger Production ?
 - How do you Level the Production Mix at the Pacemaker Process ?
 - What Total Work Content will you release and take away at the Pacemaker Process ?

What Process Improvements will be Necessary ?



VALUE STREAM MAPPING FUTURE STATE – EXERCISE



Copyright © 2003-2008 – Philippe Magnier – All rights reserved

Module LFM103 - Release 2.00 US