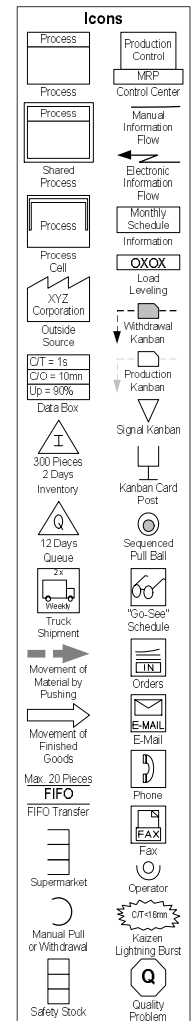
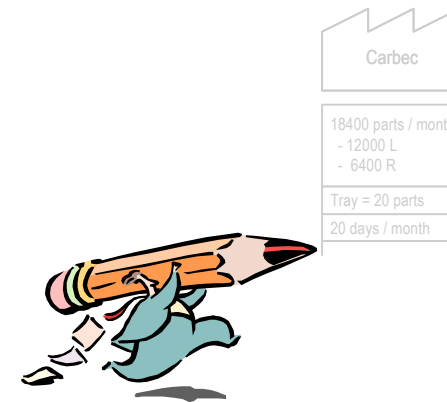


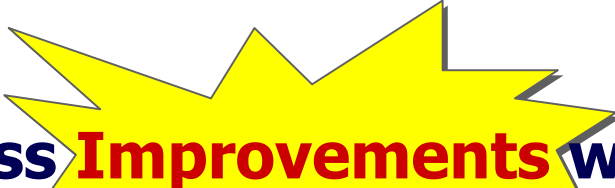
VALUE STREAM MAPPING

FUTURE STATE – ABC COMPANY



VALUE STREAM MAPPING

FUTURE STATE – QUESTIONS

- Answer these Questions ...
- ... **Before Drawing** your Future State Map :
 - What is the **Takt-Time** ?
 - Will you build to **Shipping** or to a **Supermarket** ?
 - Where can you use **Continuous Flow** ?
 - Where do you have to use **Supermarket Pull Systems** ?
 - At what Single Point in the Production Chain do you trigger Production ?
 - How do you Level the Production Mix at the **Pacemaker Process** ?
 - What Total Work Content will you release and take away at the Pacemaker Process ?
- **What Process**  **will be Necessary ?**

VALUE STREAM MAPING

FUTURE STATE – EXERCISE

Team Presentation !

