

Value Stream Mapping

State : Current☐Future☐Ideal☐

Process : _____

Date : _____

Process

Process

Process

Shared Process

Process

Process Cell

XYZ Corporation

Outside Source

C/T = 1s

C/O = 10mn

Up = 90%

Data Box

I

300 Pieces

2 Days

Inventory

Q

12 Days

Queue

2 x

Weekly

Truck Shipment

Movement of Material by Pushing

Movement of Finished Goods

Max. 20 Pieces

FIFO

FIFO Transfer

Supermarket

Manual Pull or Withdrawal

Safety Stock

Production Control

MRP

Control Center

Manual Information Flow

Electronic Information Flow

Monthly Schedule Information

OXOX

Load Leveling

Withdrawal Kanban

Production Kanban

Signal Kanban

Kanban Card Post

Sequenced Pull Ball

"Go-See" Schedule

Orders

E-MAIL

E-Mail

Phone

Fax

Operator

C/T<16mn

Kaizen Lightning Burst

Q

Quality Problem

2004 - Philippe Magnier

Form VSM 1.10 US